

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:2516456

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 26-FEB-2015	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN	BOL No 2516456-2

Shipment Details	Final Destination Branch - MON
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Order No 3748709	Line No 4	Item No 5054	Description 0.6250.3.0000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS ASTM A276
Purchase Order No 27509	Part Number	Ordered Qty 12.00 FT	Invoice Qty 12.7500 FT

Details ALL PAPERWORK MUST FOLLOW ORDER - CUSTOMER MUST RECEIVE AT TIME OF DELIVERY

ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S

FORWARD COPY OF P/S TO COLLEEN (MONTREAL)

Email P/s and certs to: clavoie@dartaero.com

END USER: DART AEROSPACE

END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No. 119967945	Mill VALBRUNA CORPORATION	Heat Number  2 6 5 1 6 0	Mech Id	PCS 1	Width (IN)	Length (IN) 153.0000	Shipped Qty(LBS) 81.2813
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These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 30 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: 26 FEB 2015 Name: [Signature]

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited.

Date Printed: 26-FEB-2015 09:18:54 AM



**Acciaierie
Valbruna S.p.A.**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number: 0039 (0) 444968211

Telephone number : 0039 (0) 4496882
 Cliente / Besteller/Purchaser/Client
 VALBRUNA STAINLESS INC.
 2400 TAYLOR STREET WEST
 46801-FORT WAYNE, IN 46801-US

46801-FORT WAYNE, IN 46801-US
Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Versandproduzent

Stato di formatura: Hot rolled Descalced Annealed Hot rolled
Lieferzustand/Delivery state: Cold deformed

specifische;
Anforderungen / R

ALUMINUM / ALUMINUM / ALUMINUM

ASTM A262 2013 PRACTICE F
ASME SA479 2013 S30400/03 A (4)
ASME SA193 2013 B8 CLASS1 (1)
AMS 5647 J S30403 A
ASTM A304/304L A

(7) Technical circuit 1:2011 Published 2011-06-14
(6) Chemical analysis only.
(5) For products machined directly from bar refer also
(3) SECTION II PT.A 2013 EDITION
(1) SECTION II PT.A 2013 EDITION

Marca: AISL

Toleranz: ASTM A484-14 TABLE 5
Toleranz/Allowance/Tolerance

Publication: 304/304L

INC 5054

Pos. nr.	Cogito	Dimension - h	265160	144 / 155	7.614	418904370
Prod. nr.	Oggetto	Dimension	Conte	Lunghezza - h	Peso - LB	Lotto nr.
Nr. di pezzi	Prodotto descritto	Altezza	Stiletti	Lunghezza	Peso	Int. nr.
Dato di prod.	Fiat	3,0000 x 0,6250	Ricev.	Longueur	Poids	Int. nr.

Test on delivery condition Prüfung auf Lieferbereithem produkt test a l'etat de livraison Prueba sobre el material así como entregado

[illegible]

TEST		min	max	6
A	Grain size for ASTM E112			

Analisi chimica

Chemische Quantifizierung/Chemical Analysis/Chimie

[illegible]

Produced without class II - Ozone depleting substances.
 Solution heat treated free from continuous carbide network.
 Annealing temperature: 1940 °F for 1 h/min.
 Micro and macro etch test OK
 Reduction ratio > 4 : 1
 Intergranular corrosion test per ASTM A262 part E: OK
 Absence of cracks at 20 x magnification after bend test

CERTIFICATO DI COLLAUDO
ABNANEPPEPUEFEUGNIS
INSPECTION CERTIFICATE
EN 10204 (2004), 3.1



**Acciaierie
Valbruna s.p.a.**

36100 VICENZA (Italia) - Viale della scienza, 25 Z.I.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephone number: 0039 (0) 444968211

Valbruna STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo andimescolanza: OK
Vermischungsprüfung: spezifikationsmäßig durchgeführt
Controllo estrinseco: OK

Controllo visivo e dimensionale: soddisfa le esigenze
Visual inspection and dimensional check: satisfactory
Controlle visuel et dimensionnel: satisfaisant

Tipo di Elaborazione: E+AOD
Erzeugnisart/Werkzeugherstellung: E+AO

Ordine nr: 40867 STOCK CAROL STR
Bestell-/your order/Commande

Avviso di Spedizione: D-VII 4030697
Lieferungsfreigabe nach L.

Certificato nr: MEST578210/2014/
Prüfung/Free/Exam

Conferma ordine nr: EII 4007026
Werk/Our Order/Ref nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Signe de l'usine productrice

Funzione del Collaudatore:
Bemerkung des Werkstoffprüfenden
Inspector's stamp/Prüfung de l'inspecteur



We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1, §4.3 by TÜV and LLOYD'S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna S.p.A. shall not be responsible for any improper use of the Products.

HEAT NUMBER
MECHANICAL ID
ITEM CODE
LOT NUMBER
PO NUMBER
RECEIPT DATE
SUPPLIER
SPECIFICATION
LCS
COMMENT
APPROVED

Castle Metals
065160

5054

328096

2-6-15

Valbruna

065

Vicenza, 29/09/14
VCC008
(Mod. VCC2)

Il collaudatore di stabilimento / der Werkstoffversuchsanstalt
M. Rizzotto
agent d'usine



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO27509

Purchase Order Date 2/20/2015
PO Print Date 2/20/2015

Order From :

VC-MET001 Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9
CA

Contact Name
Vendor Phone

514 694 9575

Ship To Contact
Ship To Phone

VENDOR'S TRUCK

Ship Via:
Ship Acct:

Buyer Chantal Laviole
Customer POID 10127-2607
Customer Tax # Nel 10
Terms CAD
Currency FCA - (Free Carrier)
FOB

Line	Reference	Vendor Part Number	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M174BI.250X02.000		17-4 SS Bar 1.250 x 2.00	3/6/2015	Yes	12.00	\$64.27	\$771.24
MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643								
GRAIN MUST BE ALONG LENGTH OF BAR								
MINIMUM YIELD TENSILE STRENGTH = 100KSI								
MINIMUM ULTIMATE TENSILE STRENGTH = 150KSI								
Line Total:								
								\$771.24

2	M174R0.750		17-4 round bar .750	2/27/2015	Yes	24.00	\$7.74	\$185.76
MATERIAL: 17-4 PH / S17400 TYPE 630 SS ROUND BAR								
PER AMS 5643 OR ASTM A564								
GRAIN MUST BE ALONG LENGTH OF BAR								
MINIMUM YIELD TENSILE STRENGTH = 100 KSI								
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI								
Line Total:								
								\$185.76

Note:

2/20/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER Purchase Order ID PO27509

Purchase Order Date 2/20/2015
PO Print Date 2/20/2015

Page Number 2 of 3

Order From :

VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name	Vendor Phone	Ship To Contact	Ship To Phone	Ship Via:	Ship Acct:
Chantal Laviole	514 694 9575	Customer POID	Customer Tax #	Terms	FOB
		10127-2607		Net 10	
				CAD	
				FCA - (Free Carrier)	

3	M303B0.750X1.500	303 BAR .750" X 1.500"	3/6/2015	Yes	3/6/2015	12.00	\$70.80	\$849.60
MATERIAL: AISI 303 SS BAR AS PER ASTM A582								
NOTE: AISI 304/316 NOT ACCEPTABLE								

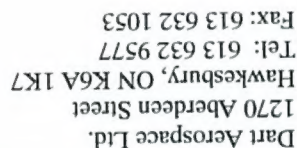
4	M304B0.625X3.000	304 BAR .625 X 3.00	2/27/2015	Yes	2/27/2015	12.00	\$29.50	\$354.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE								
AS PER ASTM A276 OR ASTM A240								
NOTE: AISI 303 NOT ACCEPTABLE								

Line Total: \$354.00

Line Total: \$849.60

2/20/2015

Note:



Purchase Order ID PO27509

Purchase Order Date 2/20/2015
PO Print Date 2/20/2015

Page Number 3 of 3

Order From : VC-MET001
 METAVUX CASTLE
 A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
 P.O. BOX 4090 STN A
 TORONTO, ON M5W 0E9
 CA

Ship To : DART AEROSPACE LTD
 1270 ABERDEEN
 HAWKESBURY, ON K6A 1K7
 CANADA

[illegible]

Line Total:	\$0.00
PO Total:	\$2,160.60

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

I

Change Date:

2/20/2015